

**Work Order ID 50207**

July 10, 2009 1:12:19 PM



Ship Friday

Page 1

Item ID: D412-760-111

Accept



Setup Start



Revision ID: C

Stop



Item Name: Aft Cabin Wall and Pylon Protector

Start Date: 07/13/2009 Start Qty: 8.00



Cust Item ID:

Required Date: 07/16/2009 Req'd Qty: 8.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

100



DC

Document Control

Jfa cl 09/07/17  
Memo0.00  
0.00

Photocopy bluefile &amp; type labels per PPP D412-760-111 CHG001

807/17

110



Packaging

Packaging

Pick Kit

0.00

Memo

0.00

807/17 (8)

120



QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

Memo

0.00

=&gt; 807/17 (8)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Work Order ID 50207

July 10, 2009 1:12:19 PM



Page 2

Item ID: D412-760-111  
Revision ID: C  
Item Name: Aft Cabin Wall and Pylon Protector

Accept



Setup Start



Stop



Start Date: 07/13/2009 Start Qty: 8.00



Required Date: 07/16/2009 Req'd Qty: 8.00



Cust Item ID:

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

0.00



Packaging

Memo

0.00

Identify and pack for shipping as per PPP D412-760-011

Location:

PPP Rev: ~~001~~ Draft

140

0.00



QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

8x

9/7/17

SP

09/07/17

W 9-57-17

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

# Picklist Print

July 10, 2009 1:12:19 PM

Page 1

Work Order ID: 50207

Parent Item: D412-760-111RevC

Parent Item Name: Aft Cabin Wall and Pylon Protector

Start Date: 07/13/2009

Required Date: 07/16/2009

Comments:

Start Qty: 8.00

Required Qty: 8.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3933-1RevA Aft Wall Protector	X1	Manufactured	No			110	Each	0.0000	8.0000			
D3933-2RevA Aft Cabin Wall Protector, RH	X1	Manufactured	No			110	Each	0.0000	8.0000			
D3935-1RevA Pylon Protector	X1	Manufactured	No			110	Each	0.0000	8.0000			
D3935-2RevA Pylon Protector	X1	Manufactured	No			110	Each	0.0000	8.0000			
D3942-1RevA Angle	X14	Manufactured	No			110	Each	10.0000	112.0000			

50208

50209

50210

55229

B50556<sup>10</sup> 2x 10/9/17

48475 10x 10/9/15

10x

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST

48475

10

10

D3942-3RevA  
Clip

Manufactured No

110

Each

8.0000

80.0000

10x

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST

48672

8

8

B504262x 10/9/17  
48672 8x 10/9/15

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

# Picklist Print

July 10, 2009 1:12:19 PM

Work Order ID: 50207

Parent Item: D412-760-111RevC

Parent Item Name: Aft Cabin Wall and Pylon Protector



Start Date: 07/13/2009

Required Date: 07/16/2009

Comments:

Start Qty: 8.00


Required Qty: 8.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS27039-4-10 <i>x4</i>		Purchased	No			110	Each	80.0000	32.0000 <i>y</i>			
												

Screw

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	80	
112045	80	

*m112045 32 P 9/7/10*

MS27039-4-14 <i>x6</i>		Purchased	No			110	Each	70.0000	48.0000 <i>6</i>			
												

Screw

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	70	
112045	70	

*m112045 48 P 9/7/10*

MS27039-5-08 <i>x6</i>		Purchased	No			110	Each	70.0000	48.0000 <i>6</i>			
												

SCREW

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	70	
112087	70	

*m112087 48 P 9/7/10 (8)*

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



# Picklist Print

July 10, 2009 1:12:19 PM

Work Order ID: 50207

Parent Item: D412-760-111RevC

Parent Item Name: Aft Cabin Wall and Pylon Protector

Start Date: 07/13/2009

Required Date: 07/16/2009

Comments:

Start Qty: 8.00

Required Qty: 8.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS27039-5-12		Purchased	No			110	Each	100.0000	64.0000			



Screw

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

100

112087

100

11/2087 64X/29/7/10 (8)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

## 5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	QTY -111	QTY -211	Part Number	Description
X						D412-760-011	CABIN FLOOR PROTECTOR KIT
	X					D412-760-013	CABIN FLOOR PROTECTOR KIT
		X				D412-760-015	CABIN FLOOR PROTECTOR KIT
			X			D412-760-017	CABIN FLOOR PROTECTOR KIT
				X		D412-760-111	AFT CABIN WALL AND PYLON PROTECTOR KIT
					X	D412-760-211	BAGGAGE COMPARTMENT PROTECTOR KIT
1						D3574-1	CABIN FLOOR PROTECTOR
1						D3574-2	CABIN FLOOR PROTECTOR
	1					D3574-3	CABIN FLOOR PROTECTOR
	1					D3574-4	CABIN FLOOR PROTECTOR
		1				D3574-5	CABIN FLOOR PROTECTOR
		1				D3574-6	CABIN FLOOR PROTECTOR
1						D3575-1	CABIN FLOOR PROTECTOR
1						D3575-2	CABIN FLOOR PROTECTOR
	1					D3575-3	CABIN FLOOR PROTECTOR
	1					D3575-4	CABIN FLOOR PROTECTOR
		1				D3575-5	CABIN FLOOR PROTECTOR
		1				D3575-6	CABIN FLOOR PROTECTOR
			1			D3788-1	CABIN FLOOR PROTECTOR
			1			D3788-2	CABIN FLOOR PROTECTOR
			1			D3788-3	CABIN FLOOR PROTECTOR
			1			D3788-4	CABIN FLOOR PROTECTOR
6	4	6	6			D3580-1	JOGGLE BRACKET
14	40	14	14		36	D3628-1	CUPPED WASHER
6	8	6	6			D3628-3	CUPPED WASHER
					1	D3876-1	RH FORWARD WALL PROTECTOR
					1	D3876-3	FORWARD WALL PROTECTOR
					1	D3876-5	LH WALL PROTECTOR
					1	D3876-7	AFT WALL PROTECTOR
					1	D3876-9	RH AFT WALL PROTECTOR
					1	D3876-11	FLOOR PROTECTOR
					1	D3876-13	DOOR PROTECTOR
				1		D3933-1	LH AFT CABIN WALL PROTECTOR
				1		D3933-2	RH AFT CABIN WALL PROTECTOR
				1		D3935-1	LH PYLON PROTECTOR
				1		D3935-2	RH PYLON PROTECTOR
				14		D3942-1	ANGLE
				10		D3942-3	CLIP
					1	D3952-1	PLACARD
					36	80-004-2-6	INSERT
28		28	28			AN960JD10	WASHER
12		12	12			AN960JD416	WASHER
14		14	14			MS24694S54	SCREW
6		6	6			MS24694S100	SCREW
					36	MS27039-1-04	SCREW
				4		MS27039-4-10	SCREW
				6		MS27039-4-14	SCREW
				6		MS27039-5-8	SCREW
				8		MS27039-5-12	SCREW

• COPYRIGHT © 2007 BY DART AEROSPACE LTD •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: C

Date: 09.05.06

50207